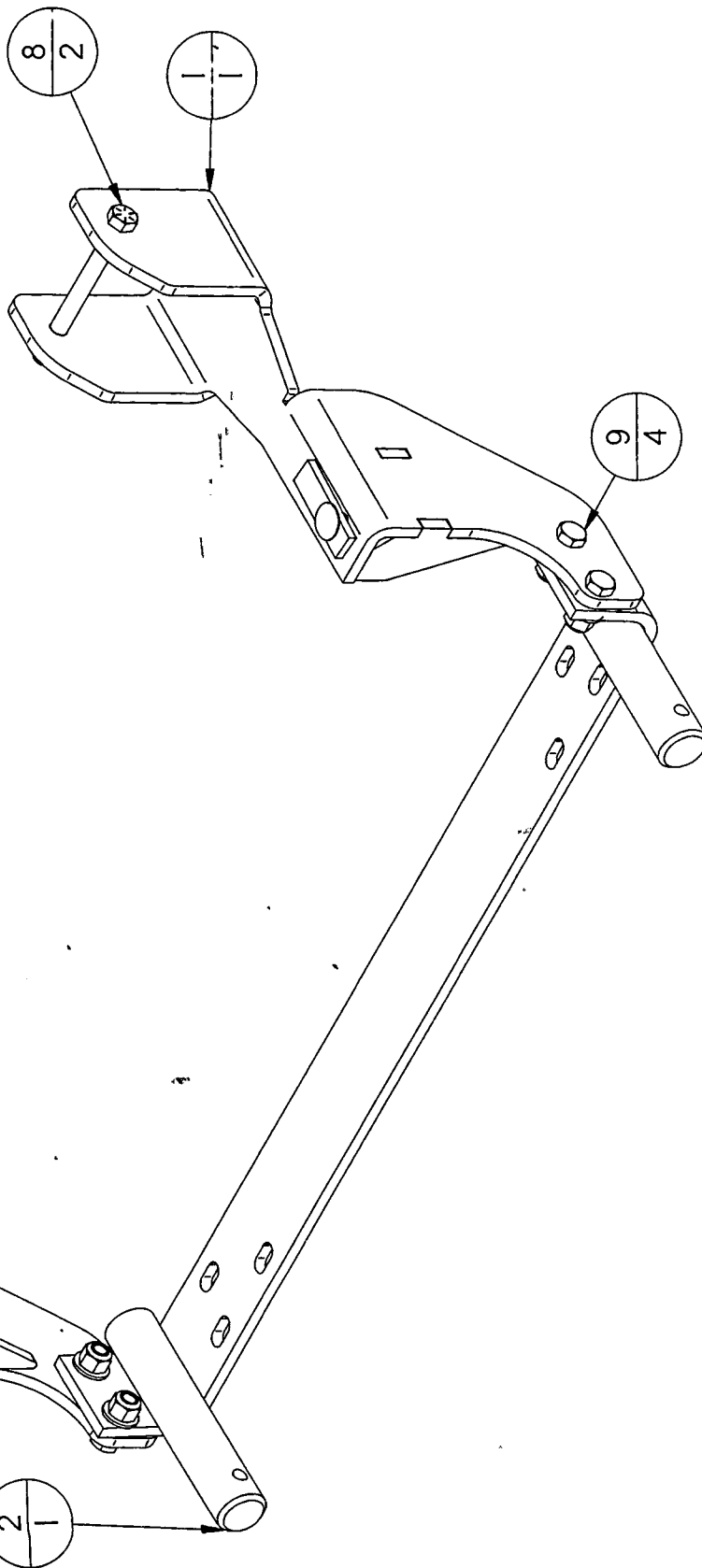


Item Number	PART #	DESCRIPTION	Quantity
1	297-999	2015GM/SILVISER 1500 DRIVE IN"	1
2	297-679	5MM5 CROSSMEMBER NOT SUPPLIED	1
3	299-003	2015GM/SILVISER 1500 PASS W/DMNT	1
4	600-682	0.25X0.8X3.0 SQ HOLE SPACER	2
5	600-682	1/2-13 X 1-3/4 CARRIAGE BOLT, GR8	2
6	600-682	1/2" SAE FLAT WASHER	8
7	600-682	1/2-13 NM LOCK NUT, GR8, ZP	8
8	600-682	1/2-13 X 5-1/2 HEX HEAD CAP SCREW, GR8, ZP	2
9	600-682	1/2-13 X 1-1/2 HEX HEAD CAP SCREW, GR8, ZP	4
10	600-682	1/2 FISH WIRE NO. SHOWN	1

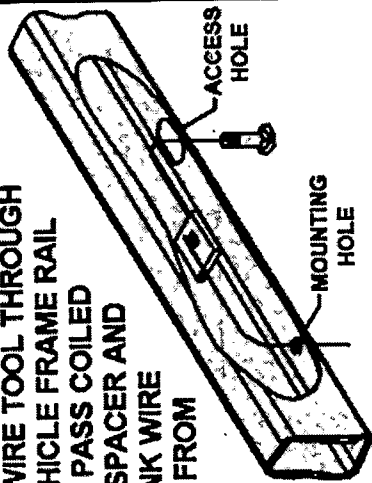


MATERIAL		TOLERANCES UNLESS SPECIFIED		SIZE	TITLE
		FRACTIONS	± 1/32	A	-VM,2015GM/SILVISER 1500
		DECIMALS	XX ± .009		AGAMA PART NO. CUSTOMER PART NO.
		XXX ± .010			397-134 397-134
		XXXX ± .005			
		ANGLES	± 1°		
		FINISH SPACES	NONE		

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FISHWIRE TECHNIQUE

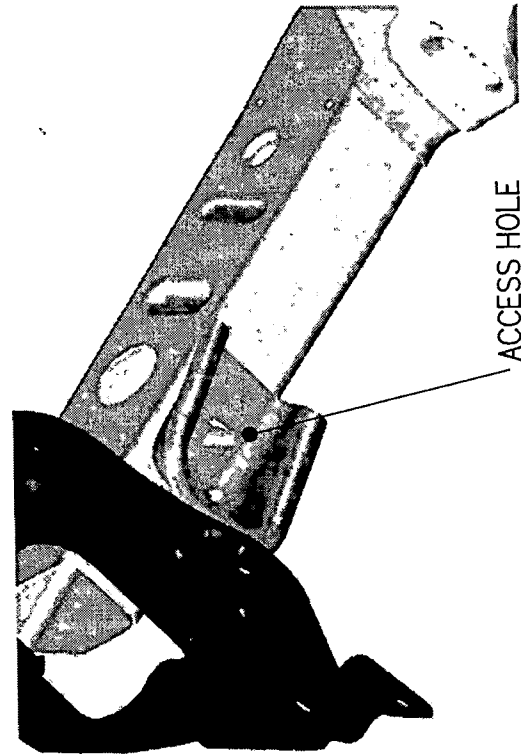
INSERT COILED END OF FISHWIRE TOOL THROUGH HITCH MOUNTING HOLE IN VEHICLE FRAME RAIL AND OUT THE ACCESS HOLE. PASS COILED END OF FISHWIRE THROUGH SPACER AND THREAD BOLT INTO COIL. KINK WIRE TO KEEP SPACER SEPARATE FROM BOLT AS SHOWN. PULL FISHWIRE, SPACER, AND BOLT THROUGH FRAME AND OUT MOUNTING HOLE. USE FISHWIRE TO GUIDE HITCH DURING MOUNTING AND PREVENT LOSS OF BOLT / SPACER INSIDE FRAME RAIL.



****NOTE: SOME VEHICLES MAY FISHWIRE THROUGH END OF FRAME****

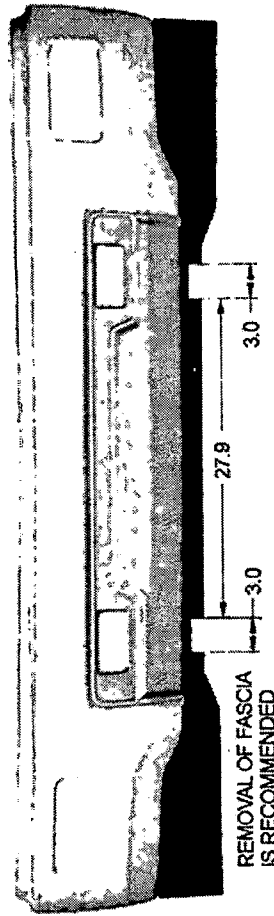
STEP 2

Attach fishwire to 1/2-13 x 1-3/4 carriage bolt, then slide fish wire through the carriage bolt spacer provided in the hardware bag. Using the fishwire technique, slide the hardware into the access hole on the bottom side of the frame rail shown, leaving the fishwire exposed.



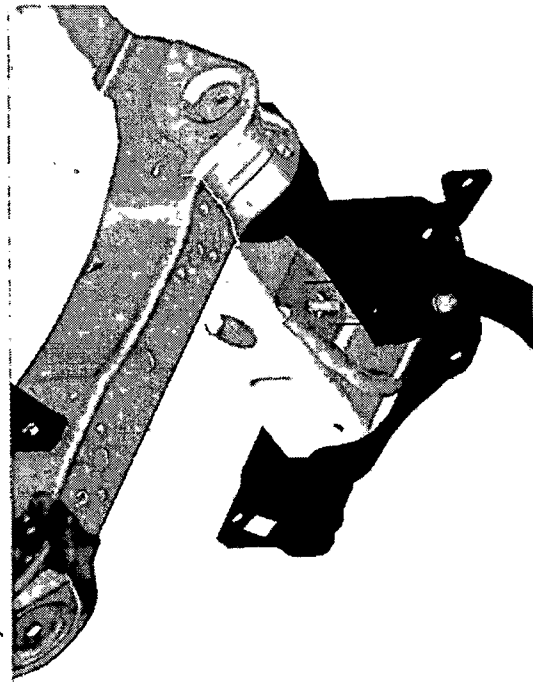
STEP 1

It is recommended that the lower fascia on the front of the bumper be removed. Alternatively the fascia can be trimmed to allow the 5XM5 cross member pins to protrude through the front of the fascia.



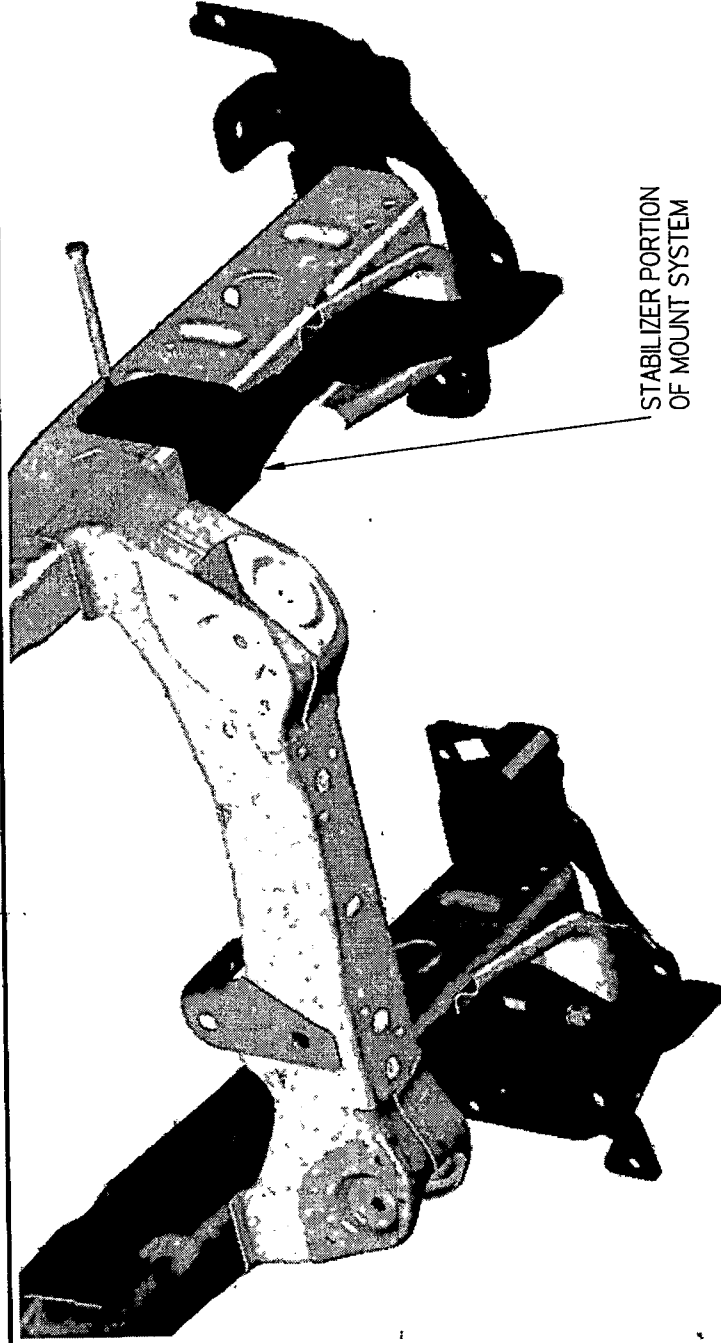
STEP 3

The passenger side mount can then be slid over the fish wire and fit into place. Ensure the fish wire is used to pull the carriage bolt down through the mount, then remove the fish wire. Secure the mount to the underside of the frame rail using a 1/2-13 Nylock nut, and 1/2 washer.



STEP 4

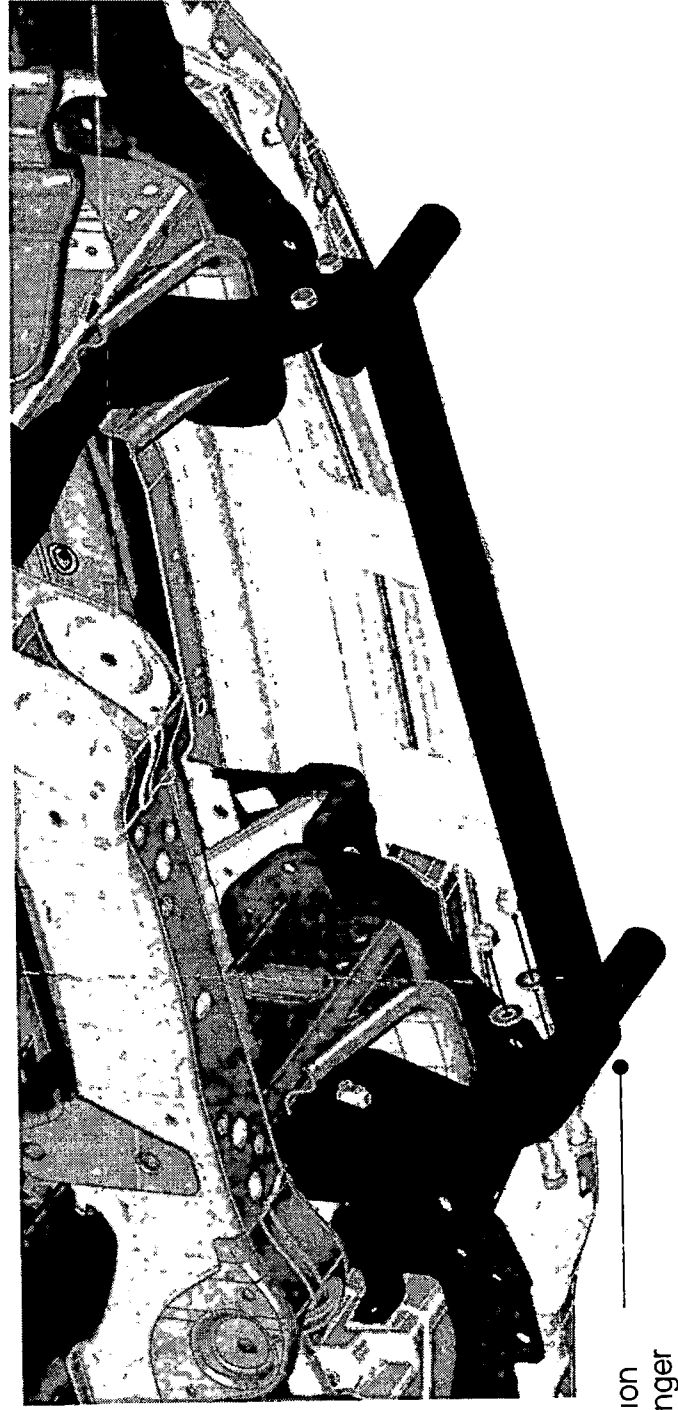
Repeat steps 2 & 3 for the driver side mount. Once secured to the underside of the frame rail, secure the stabilizer portion of the mount (towards the rear of the vehicle) to each frame rail using 1/2-13 x 5-1/2 hex head cap screws, and nylock nut and washer provided. Tighten all hardware and verify that the mount is secure to the frame rail.



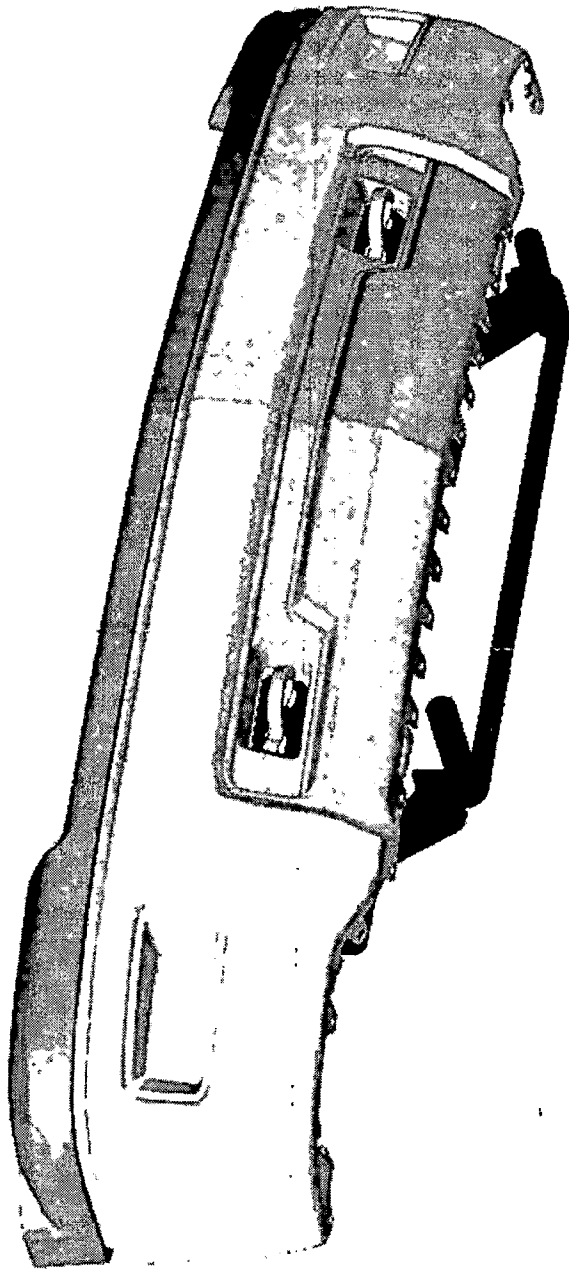
STABILIZER PORTION
OF MOUNT SYSTEM

STEP 5

Slide 5xM5 (not supplied) into position shown, and secure to Driver/Passenger mounts using 1/2-13 x 1-1/2 Hex head cap



STEP 6



The finished mount installation should appear as illustrated above if you have removed the Fascia.

The finished mount installation should appear as illustrated below if you have opted to trim the Fascia.

